



## AIRCRAFT CLEANERS & DISINFECTANTS

**CALLA® 602LF**



*Product description:*  
**HEAVY DUTY CLEANING AND  
DEGREASING COMPOUND FOR  
AQUEOUS PARTS CABINETS**

### FEATURES:

- ▶ A concentrated cleaner for use in aqueous parts washing cabinets

### KEY BENEFITS:

- ▶ Safe to use to clean various aircraft substrates including magnesium, IVD aluminum coated steel, cadmium plated steel, aluminum, titanium, and other high strength materials
- ▶ **Calla® 602LF's** low VOC formulation allows it to be used in the strictest air quality control regulations
- ▶ Low foaming at temperatures as low as 140°F
- ▶ Removes dirt and grease from parts with cycle times as low as 3 minutes
- ▶ A short term emulsifier that allows for easier separation of the greases and oils from the waste stream



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10-05-2021

 For more information contact us :  
[zipchem@addevmaterials.com](mailto:zipchem@addevmaterials.com)





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**SPECS:**

- Meets Mil-C-29602 except section 3.7 (pH)
- NSN: 6850-01-513-5230 (1 Gallon)
- NSN: 6850-01-513-5237 (5 Gallon Pail)
- NSN: 6850-01-513-5233 (55 Gallon Drum)
- Source Control Drawing 9825019-17, -19 & -21 Rev. C (Meets all requirements)
- T.O. 4W-1-161 (Meets all requirements)
- T.O. 4B-1-32 (Meets all requirements)
- T.O. 4S-1-182 (Meets all requirements)

**APPLICATIONS:**

- ✓ The operating temperature of **Calla® 602LF** is 140° F - 160° F.
- ✓ Use at 5% dilution (Especially for optimum cleaning efficiency)
- ✓ Apply **Calla® 602LF Defoamer** (010021) to solution if it generates too much foam. That way, the foam can be reduced.
- ✓ Usual cycle time for cleaning is 3-15 minutes.
- ✓ **100 Gallon Tank Parts Washer:** 5 gallons of **Calla® 602LF** should be added, and then top off by adding the balance in water.

**PHYSICAL PROPERTIES:**

- ▶ **Density:** 8.5 lbs/gal
- ▶ **Flash Point:** No Flash Point
- ▶ **Non-Volatiles:** 20%



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### PHYSICAL PROPERTIES:

- ▶ **Operating Temperature:** 140°F - 160°F
- ▶ **pH:** 6.5 - 8.0
- ▶ **Surface Tension (dynes/cm):** 20 (For 5% Solution)

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### AVAILABLE PACK SIZES:

- ▶ Gallons-009437]
- ▶ 5 Gallon Pail-008935]
- ▶ 55 Gallon Drum-008936]
- ▶ 330 Gallon Tote-008937]
- ▶ Special Packaging Upon Request]



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