



# Product description: CORROSION INHIBITING COMPOUND

#### **FEATURES:**

- A non-drying corrosion inhibiting compound
- Consists of a thixotropic, buff colored film
- Used in the formulation of Cor-Ban® 22

#### **KEY BENEFITS:**

- User safe
- Low odor
- Consists of a working temperature range of -65°F to 180°F (-54 to 82°C)
- Reaches temperatures up to 280°F (138°C) (gearbox applications)
- Withstands brief exposure to temperatures as high as 500°F (260°C) with little impact on corrosion protective properties



- ▶ Wide temperature range
- Works on any metal surface
- Maintains a flexible protective coating that will withstand high ultra violet exposure in highly corrosive environments
- Contains no chromates, asbestos, MoS<sub>2</sub>, graphite, or heavy metals
- Approved as a replacement for chromate containing non-curing pastes

Rev: 20070J 08-16-2023









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### **COMPOUND**

#### **KEY BENEFITS:**

- Yields a smooth, non-drying, even film that yields excellent corrosion resistance
- Non-toxic

- Coats intricate parts
- Exhibits an extremely smooth and uniform paste like consistency without any lumps or grit

#### **SPECS:**

- Airbus CML 06LGG5
- Boeing BMS 3-38B
- Boeing DPM 6498
- Boeing HMS 20-1267/2372
- Cessna CSNP038 Type X
- Embraer E9447580
- Embraer MEP-QPL-09-075
- Goodrich LGQP 5010E Type V
- Gulfstream GMS 4109 Rev C
- Lilium LD0004650

- Sikorsky SS 8689 REV 6 (-002)
- NSN: 6850-01-469-7645 (Quart (946 ml))
- NSN: 8030-01-531-7357 (5 fl oz. (148 ml) Tube)
- NSN: 8030-01-531-7355 (6 fl oz. (177 ml) Semco® Cartridge)
- T.O. 4S1-108-1
- T.O. 4S1-182
- T.O. 4W-1-61 (Gen Aircraft WheelMx)
- T.O. 1C-130JA23

#### **APPLICATIONS:**

- ✓ Apply by spatula or brush at reasonable ambient temperatures
- ✓ Speed application of Cor-Ban® 27L to parts by preheating Cor-Ban® 27L to 100 120°F (38-49°C)
- ✓ Apply at room temperature or at elevated temperature depending on the desired type of coverage
- ✓ Available in a Semco® cartridge that fits into a standard pneumatic or ratchet sealant gun that is common in the industry as well as a collapsible tube for manual application and grease cartridges for use with a grease gun









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#### **APPLICATIONS:**

- ✓ For in-service applications, please contact the appropriate manufacturer's service engineering for details
- ✓ Liquid application of Cor-Ban® 27L is available as Cor-Ban® 22
- ✓ Cor-Ban® 27L passes the lightning strike test
- ✓ Use Cor-Ban® 27L for all access panel fasteners, external antenna mounts, and additional applications
- ✓ Removal of the coating is achieved by wiping off all excess material and flushing part or wiping part with a rag soaked with Zip-Chem® Sur-Prep® 3160, the D-5640NS Degreaser, Sur-Prep® 3167, or mineral spirits. MEK and other ketones will not remove Cor-Ban® 27L from the substrate

#### PHYSICAL PROPERTIES:

- ► Color: Amber/Tan
- Corrosion Resistance (ASTM B-117 Steel): >4000 hrs
- Drying Resistance: 7 days @ 160°F (71°C): pass
- Flow Point: No flow @ 160°F (71°C): pass
- Fungal Growth per Fed-STD-810 Method 508.7: 0 (No Microbial Growth)
- **▶ Low Temp Adhesion: <1/32" @ -65°F (-54°C):** pass
- Film Thickness Test Results: 2 mils (51 microns)









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#### **AVAILABLE PACK SIZES:**

- Case of 12 of 5 fl oz (148 ml) Tubes-009402
- Case of 12 of 6 fl oz (177 ml) Semco® Cartridges-009403
- Case of 12 of 14 fl oz (414 ml) Grease Cartridges-009873
- Case of 12 each Quart (946 ml)-009405
- Case of 12 each Pint (473 ml) Cans-009404
- Case of 4 each Gallon (4 each of 3.8L) Cans-009406
- ► 5 Gallon (18.9 L) Pail-002099
- Special Packaging Upon Request

Note: The Semco® Cartridge is a registered trademark of PPG Aerospace



