

### SUR-PREP® 3500-1 KIT

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*Product description:*  
**NON-DECORATIVE INTERIOR  
STRUCTURE SURFACE PREP KIT**

#### FEATURES:

- ▶ Alkaline cleaning solution pad (Step 1)
- ▶ Deionized water wipe and dry towel (Step 2)
- ▶ **Sur-Prep® 3167** (Step 3)
- ▶ Conversion coating material wipe (Step 4)
- ▶ Deionized water wipe and dry towel (Step 5)



**(Caution: Sur-Prep® 3167** Deodorized Wipe and Dry Towel is Combustible! Avoid skin and eye contact. In case of skin contact, remove contaminated clothing and wash skin thoroughly with soap and water. If splashed into eyes, flush eyes with water for at least 15 minutes or until the irritation subsides. Wear nitrile gloves and safety glasses or goggles when handling this product. Consult SDS for additional information.)

**(Danger: Conversion Coating Material Wipe** contains a chromic acid mixture. Corrosive to skin and eyes. Avoid skin and eye contact. Avoid breathing mist from solution. Wear safety goggles or face shield and nitrile gloves when handling this product. In case of eye contact, flush eyes with water for at least 15 minutes, and then seek medical attention. Consult SDS for additional information.)

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### APPLICATIONS:

- ✓ Prepares interior structure, fuel tank structure, and wing structure surfaces for painting and sealing
- ✓ Clean and conversion coat mating surfaces prior to painting or sealing
- ✓ Steps :
  - A) Remove any loose paint or sealant with a micarta scraper
  - B) Remove any loose debris, metal shavings, and dirt via vacuum
  - C) Lightly abrade entire area of parts to be sealed or painted using Scotch-Brite™ with alkaline cleaner (**Step 1**). Be sure to remove the alcad identification marking.
  - D) Wipe area with deionized water towel (**Step 2**) to remove soap residue immediately followed with the dry wipe
  - E) Repeat with a second water wipe and dry the area
  - F) Clean area with **Sur-Prep® 3167 (Step 3)**. Do not allow **Sur-Prep® 3167** to dry on the surface. Wipe it with the dry wipe.
  - G) Apply conversion coating material by placing the unfolded conversion coating material towel (**Step 4**) on the surface. Allow the towel to sit on the surface for 2-5 minutes. Do not allow the conversion coating material to dry on the surface.
  - H) Neutralize the conversion coating material by wiping with Deionized water (**Step 5**). Immediately follow with the dry wipe
  - I) Place all used towels in plastic bag. Remove all air from the bag and seal. Dispose of plastic bag as hazardous waste. (**Caution:** Do Not allow Conversion Coating Material Towels to dry or spontaneous combustion may occur). Be sure to remove air, seal the bag, and dispose of properly.)
  - J) Apply paint or sealant within two hours, if required

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#### **AVAILABLE PACK SIZES:**

##### **Sur-Prep® 3500-1**

- ▶ 12 gram (0.42 oz) kit-104087
- ▶ 1 oz (28 gram) kit-104088

##### **Sur-Prep® 3167**

- ▶ Case of 12 of 16 fl oz (473 mL) Aerosols-103765
  - ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Cans-103762
  - ▶ 5 Gallon (18.9 Liter) Pail-103763
  - ▶ 55 Gallon (208 Liter) Drum-103764
  - ▶ Special Packaging Upon Request
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Scotch-Brite™ is a trademark of 3M.