



## AIRCRAFT CLEANERS & DISINFECTANTS

**CALLA® 602LF**



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*Product description:*  
**HEAVY DUTY CLEANING AND  
DEGREASING COMPOUND FOR  
AQUEOUS PARTS CABINETS**



**FEATURES:**

- ▶ A concentrated cleaner for use in aqueous parts washing cabinets

**KEY BENEFITS:**

- ▶ Safe to use to clean various aircraft substrates including magnesium, IVD aluminum coated steel, cadmium plated steel, aluminum, titanium, and other high strength materials
- ▶ **Calla® 602LF's** low VOC formulation allows it to be used in the strictest air quality control regulations
- ▶ Low foaming at temperatures as low as 140°F (60°C)
- ▶ Removes dirt and grease from parts with cycle times as low as 3 minutes
- ▶ A short term emulsifier that allows for easier separation of the greases and oils from the waste stream

**SPECS:**

- NSN: 6850-01-513-5230 (1 Gallon (3.8 Liter) Bottle)
- NSN: 6850-01-513-5237 (5 Gallon (18.9 Liter) Pail)
- NSN: 6850-01-513-5233 (55 Gallon (208 Liter) Drum)
- Meets Mil-C-29602 except section 3.7 (pH)
- Source Control Drawing 9825019-17, -19 & -21 Rev. C (Meets all requirements)
- T.O. 4W-1-161 (Meets all requirements)
- T.O. 4B-1-32 (Meets all requirements)
- T.O. 4S-1-182 (Meets all requirements)

Rev: 20074F  
7-23-2025

 For more information contact us :  
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#### **APPLICATIONS:**

- ✓ The operating temperature of **Calla® 602LF** is 140°F - 160°F (60°C-71°C).
- ✓ Use at 5% dilution (Especially for optimum cleaning efficiency)
- ✓ Apply **Calla® 602LF Defoamer** (010021) to solution if it generates too much foam. That way, the foam can be reduced.
- ✓ Usual cycle time for cleaning is 3-15 minutes.
- ✓ **100 Gallon (378.5 Liter) Tank Parts Washer:** 5 gallons (18.9 Liter) of **Calla® 602LF** should be added, and then top off by adding the balance in water.
- ✓ Store **Calla® 602LF** at 25°C (77°F) in the original containers and keep containers closed when not in use.

#### **PHYSICAL PROPERTIES:**

- ▶ **Density:** 8.5 lbs/gal (1018 grams / Liter)
- ▶ **Flash Point:** No Flash Point
- ▶ **Non-Volatiles:** 20%
- ▶ **Operating Temperature:** 140°F - 160°F (60°C-71°C)
- ▶ **pH:** 6.5 - 8.0
- ▶ **Surface Tension (dynes/cm):** 20 (For 5% Solution)

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**AVAILABLE PACK SIZES:**

**Calla® 602LF**

- ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-009437
- ▶ 5 Gallon (18.9 Liter) Pail-008935
- ▶ 55 Gallon (208 Liter) Drum-008936
- ▶ 330 Gallon (1249 Liter) Tote-008937
- ▶ Special Packaging Upon Request

**Calla® 602LF Defoamer**

- ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-010021



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