



Product description: PRECISION CONTACT AND OXYGEN

SYSTEMS CLEANER

FEATURES:

An environmentally sensible solvent

KEY BENEFITS:

- Non Ozone Depleting
- Contains a low toxicity level and does not leave a residue
- Safe on Polycarbonates, PVC, PET, HDPE, ABS, Viton, Neoprene, and Butyl-rubber
- Not flammable and not explosive
- Does not harm metal, paint, varnished surfaces, and most plastics and elastomers
- Excellent solvent replacement for a variety of cleaning processes, such as instruments, APU kits, bearings, and oxygen system equipment (non-aerosol applications)
- Evaporates quickly and has a wide solvency range
- Solvency and physical properties make Sur-Prep® 123 ideal for precision cleaning, the drying of high sensitivity parts, and for the cleaning of oxygen systems (Nonaerosol applications)
- Dissolves many soils found in military and aerospace cleaning

Rev: 29078M

12-9-2025







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SPECS:

- NASA/TP-2015-218207 (Preferred solvent for cleaning LOX systems)
- NSN: 6830-01-678-3176 (10 lb (4536 gram) Bulk Cylinder)
- NSN: 6850-01-671-8497 (Aerosol)

• T.O. 15X-1-1

Boeing BAC 5402

APPLICATIONS:

- ✓ Pretest Sur-Prep® 123 on sensitive plastics as Sur-Prep® 123 will craze acrylics
- ✓ With regards to elastomers, **Sur-Prep® 123** will affect EPDM, NBR, and Buna, but is safe on Viton, Neoprene, Butyl-rubber, and others
- ✓ Bulk containers come with a CGA 165 valve that can be adapted down to whatever size will interface with the oxygen line being serviced, including flare and Swagelok fittings
- ✓ Aerosols can be used for cleaning the oxygen system fittings.
- ✓ Use the bulk form of Sur-Prep® 123 to clean LOX lines
- ✓ Use the aerosol of Sur-Prep® 123 to clean fittings
- ✓ Store **Sur-Prep® 123** at 40°F 100°F (4.4°C 37.8°C) in the original unopened containers. Keep containers closed when not in use and protect **Sur-Prep® 123** from sunlight.







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PHYSICAL PROPERTIES:

- AITO² Enriched ASTM G72 @ 1500 psig: 210°C (410°F)
- **▶ Boiling Point (F°) (C°):** 19°C (66°F)
- Density (grams / cm, 25°C (77°F)): 1.26
- ► Flash Point: None
- ► Freezing Point: -161°F(-107°C)
- ► Global Warming Potential (100 Year): <5 (CO₂ =1.0)
- ► **KB Value:** 25
- ► Latent Heat of Vaporization at Boiling Point: 83.4 BTU/lb (194 kJ/kg)
- Liquid Density at 77°F (25°C): 10.5 lb/gal (1.26 gm/mL)
- ▶ Liquid Viscosity at 77°F (25°C): 0.446 cP
- Lower Flame Limit, Vol %: None
- NVR (non-volatile residue) Content: <2 ppm</p>
- ► OEL (PPM): 800







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PHYSICAL PROPERTIES (CONTINUED FROM PAGE 3):

- ▶ Shelf Life: 3 Years From Date Of Shipment If Properly Stored
- ► Solubility of Water in Solvent at 25°C (77°F): 460 ppm
- Surface Tension (dyne/cm, 25°C (77°F)): 12.7
- Vapor Pressure at 77°F (25°C): 18.6 psia (126 kPa)
- **VOC (U.S.):** 0 grams / Liter (VOC less water and exempt solvents)

AVAILABLE PACK SIZES:

- Case of 12 of 16 fl oz (473 mL) Aerosols-102815
- 10 Pound (4536 gram) Cylinder-102933
- 50 Pound (22680 gram) Cylinder-102934
- Special Packaging Upon Request