



# Calla®

AIRCRAFT CLEANERS & DISINFECTANTS

## CALLA® 602LF



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### Product description:

## HEAVY DUTY CLEANING AND DEGREASING COMPOUND FOR AQUEOUS PARTS CABINETS

### FEATURES:

- A concentrated cleaner for use in aqueous parts washing cabinets

### KEY BENEFITS:

- Safe to use to clean various aircraft substrates including magnesium, IVD aluminum coated steel, cadmium plated steel, aluminum, titanium, and other high strength materials
- Calla® 602LF's low VOC formulation allows it to be used in the strictest air quality control regulations
- Low foaming at temperatures as low as 140°F (60°C)
- Removes dirt and grease from parts with cycle times as low as 3 minutes
- A short term emulsifier that allows for easier separation of the greases and oils from the waste stream

### SPECS:

- NSN: 6850-01-513-5230 (1 Gallon (3.8 Liter) Bottle)
- NSN: 6850-01-513-5237 (5 Gallon (18.9 Liter) Pail)
- NSN: 6850-01-513-5233 (55 Gallon (208 Liter) Drum)

- Meets Mil-C-29602 except section 3.7 (pH)
- Source Control Drawing 9825019-17, -19 & -21 Rev. C (Meets all requirements)
- T.O. 4W-1-161 (Meets all requirements)
- T.O. 4B-1-32 (Meets all requirements)
- T.O. 4S-1-182 (Meets all requirements)

Rev: 20075G  
01-13-2026



For more information contact us :  
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### APPLICATIONS:

- ✓ The operating temperature of Calla® 602LF is 140°F - 160°F (60°C-71°C).
- ✓ Use at 5% dilution (Especially for optimum cleaning efficiency)
- ✓ Apply Calla® 602LF Defoamer (010021) to solution if it generates too much foam. That way, the foam can be reduced.
- ✓ Usual cycle time for cleaning is 3-15 minutes.
- ✓ **100 Gallon (378.5 Liter) Tank Parts Washer:** 5 gallons (18.9 Liters) of Calla® 602LF should be added, and then top off by adding the balance in water.
- ✓ Store Calla® 602LF at 40°F - 120°F (4.4°C – 49.0°C) in the original unopened containers. Keep containers closed when not in use and protect Calla® 602LF from direct sunlight.

### PHYSICAL PROPERTIES:

- **Density:** 8.5 lbs/gal (1018 grams / Liter)
- **Flash Point:** No Flash Point
- **Non-Volatiles:** 20%
- **Operating Temperature:** 140°F - 160°F (60°C-71°C)
- **pH:** 6.5 - 8.0
- **Shelf Life:** 3 Years From Date Of Shipment If Properly Stored
- **Surface Tension (dynes/cm):** 20 (For 5% Solution)



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### *Product description:*

## **HEAVY DUTY CLEANING AND DEGREASING COMPOUND FOR AQUEOUS PARTS CABINETS**

### **AVAILABLE PACK SIZES:**

#### **Calla® 602LF**

- ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-009437
- ▶ 5 Gallon (18.9 Liter) Pail-008935
- ▶ 55 Gallon (208 Liter) Drum-008936
- ▶ 330 Gallon (1249 Liter) Tote-008937
- ▶ Special Packaging Upon Request

#### **Calla® 602LF Defoamer**

- ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-010021



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