

### SUR-PREP® 5680



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### *Product description:* **CONTACT CLEANER AND DEFLUXER**

#### FEATURES:

- ▶ Clear and colorless appearance

#### KEY BENEFITS:

- ▶ Non-ozone depleting
- ▶ Non-flammable
- ▶ Low toxicity levels
- ▶ Solubilizes a wide range of soils and surface contaminants including fluorinated greases and soils
- ▶ Cleans resin solder flux residues
- ▶ Low odor
- ▶ Low GWP
- ▶ Fast evaporation
- ▶ Very low surface residue



#### SPECS:

- Boeing BSS 7432 (Solvent Cleaners General Cleaning)
- Airbus ABR 9-0140 (General Purpose Cleaning Solvent)
- Airbus AIMS 09-00-002 (Exterior and General Cleaners Except Acrylic and Polycarbonate Crazing)
- Boeing BAC 5750 (Solvent Cleaning)
- Airbus AIMS 09-03-000 (Liquid Non-Aqueous Cleaning Agents)
- Airbus AIMS 09-03-001 (Liquid Non-Aqueous Cleaning Agents Except Stress Crazing)

Rev: 20082C  
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## *Product description:* **CONTACT CLEANER AND DEFLUXER**

### APPLICATIONS:

- ✓ Use **Sur-Prep® 5680** on electronic components and energized circuits
- ✓ **Sur-Prep® 5680** is ideal for use as a defluxer
- ✓ **Sur-Prep® 5680** can be sprayed into problem areas to loosen, lift, and flush away heavy deposits of oils, greases, and rosin solder flux residues
- ✓ The **Sur-Prep® 5680** aerosol can be used in conjunction with the **Formit®** extensions to provide targeted spray to areas that may be difficult to reach but need to be cleaned. Please refer to the technical data sheet for more information.
- ✓ Store **Sur-Prep® 5680** at 40°F - 100°F (4.4°C - 37.8°C) in the original unopened containers. Keep containers closed when not in use and protect **Sur-Prep® 5680** from direct sunlight.

### PHYSICAL PROPERTIES:

- ▶ **Appearance:** Clear / Colorless
- ▶ **Boiling Point (°C):** 47°C (117°F)
- ▶ **Flash Point (°C):** None
- ▶ **GWP:** <2.5
- ▶ **Liquid Density (g/mL):** 1.29
- ▶ **Heat of Vaporization (kJ/kg):** 280
- ▶ **Ozone Depletion:** 0.00
- ▶ **Surface Tension (Dynes/cm):** 21

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#### PHYSICAL PROPERTIES (CONTINUED FROM PAGE 2):

- ▶ Vapor Pressure @ 25°C (77°F): 45 kPa (6.5 psia)
- ▶ Viscosity (cps): 0.42
- ▶ KB Value: 99

#### COMPATIBILITY:

##### Plastics

- ▶ **ABS:** Incompatible
- ▶ **Acrylic (PMMA):** Incompatible
- ▶ **FEP/PFA:** Compatible
- ▶ **Nylon:** Compatible
- ▶ **Polyacrylate:** Incompatible
- ▶ **Polycarbonate:** Incompatible
- ▶ **Polyester:** Compatible
- ▶ **Polyethylene:** Compatible
- ▶ **Polypropylene:** Compatible
- ▶ **Polystyrene:** Incompatible
- ▶ **Teflon:** Compatible



For more information contact us :  
[zipchem@addevmaterials.com](mailto:zipchem@addevmaterials.com)



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#### COMPATIBILITY (CONTINUED FROM PAGE 3):

##### Elastomers

- ▶ **Buna N:** Incompatible (Reversible Swelling Upon Exposure)
- ▶ **EPDM Rubber:** Incompatible (Reversible Swelling Upon Exposure)
- ▶ **Fluorosilicone:** Incompatible
- ▶ **Hypalon:** Incompatible (Reversible Swelling Upon Exposure)
- ▶ **Kalrez:** Compatible
- ▶ **Parafluor:** Compatible
- ▶ **PTFE w/ EPDM:** Compatible
- ▶ **PTFE w/ Neoprene:** Compatible
- ▶ **Ryton:** Compatible
- ▶ **Silicone:** Incompatible (Reversible Swelling Upon Exposure)
- ▶ **Viton:** Incompatible (Reversible Swelling Upon Exposure)



For more information contact us :  
[zipchem@addevmaterials.com](mailto:zipchem@addevmaterials.com)



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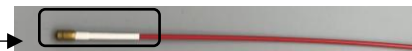
#### AVAILABLE PACK SIZES:

##### Sur-Prep® 5680

- ▶ Case of 12 of 16 fl oz (473 mL) Aerosols-106592
- ▶ Case of 4 each Gallon (4 each of 3.8 Liter) Cans-106593
- ▶ 5 Gallon (18.9 Liter) Pail-106594
- ▶ 55 Gallon (208 Liter) Drum-106595
- ▶ Special packaging upon request

##### Formit®

- ▶ 12 Assemblies Per Package
- ▶ **Formit® Sample Pack** with 3 each of  
**Formit®-18-F,**  
**Formit®-18-180,**  
**Formit®-18-360,**  
and **Formit®-18 STD-Fog-100107**



For more information contact us :  
[zipchem@addevmaterials.com](mailto:zipchem@addevmaterials.com)



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