

## Safety Steps and Procedures To Follow Prior To Applying Calla® 602LF:

- 1.) Always refer to the safety data sheet (SDS) prior to applying **Calla® 602LF** if you have any questions regarding the following information about this product.
- 2.) Always wear gloves, a protective suit, an apron, boots, and goggles to prevent **Calla® 602LF** from making contact with the skin and eyes.
- 3.) When working with **Calla® 602LF**, in areas with poor ventilation always wear a half-face respirator with organic vapor cartridges.
- 4.) Avoid direct exposure to **Calla® 602LF**.
- 5.) Vacuum and wipe surfaces so that moisture and other foreign material that is on the surface can be removed.

## Methods For Applying Calla® 602LF:

- 1.) Dilute **Calla® 602LF** at 5% for optimal cleaning efficiency.
- 2.) 100 Gallon (378.5 Liter) Tank Parts Washer: Add 5 gallons (18.9 Liters) of **Calla® 602LF** and top off by adding the remaining water balance.

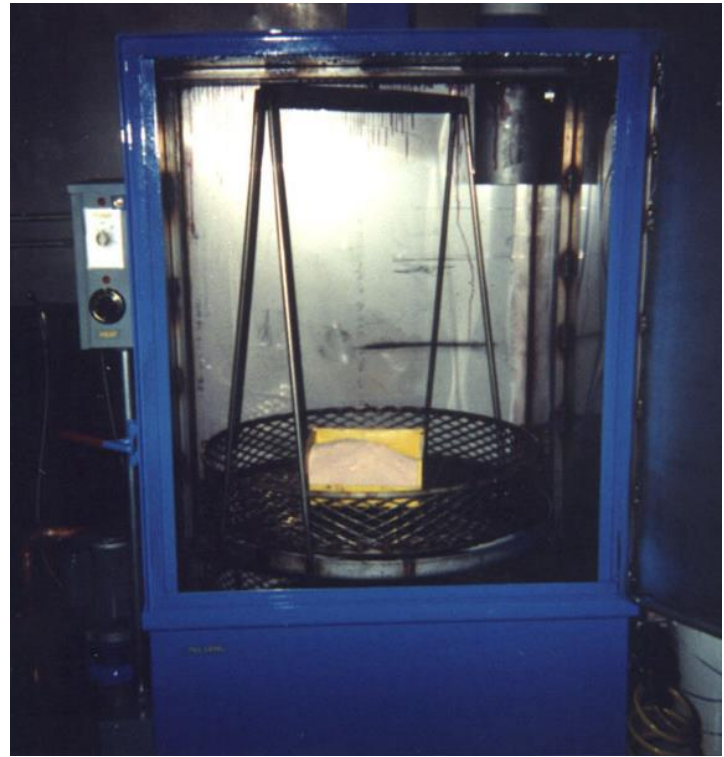
## Calla® 602LF Application Procedures

- 1.) Allow 3-15 minutes for the cleaning cycle time.
- 2.) Apply **Calla® 602LF Defoamer** to solution to reduce foam if too much of it is generated.

## Calla® 602LF Product Information and Benefits:

- 1.) **Calla® 602LF** is a concentrated cleaner for use in aqueous parts washing cabins that has a low VOC formulation and is low foaming in temperatures as low as 140°F (60°C) and can be used in the strictest air quality control regulations. Allow the tank to reach the operating temperature prior to starting the machine. On some machines, the temperature will drop significantly until the bath is fully circulated. Aqueous parts washing cabin images shown on the next page
- 2.) **Calla® 602LF** is a short term emulsifier and is safe on aircraft substrates including , IVD aluminum coated steel, cadmium plated steel, aluminum, titanium, and other high strength materials
- 3.) **Calla® 602LF** removes dirt and grease from parts with cycle times as low as 3 minutes
- 4.) **Calla® 602LF** allows for easy separation of the greases and oils from the waste stream

## Images of Parts Washing Cabins For Calla 602LF:



## Areas Where Calla® 602LF Should Be Applied:

- 1.) Calla® 602LF should be applied on
  - \*All Aircraft Substrates
  - \*All Metals of Concern For The Aviation Industry



## Calla® 602LF Product Pictures and Zip-Chem® Product Packaging Part Numbers and Additional Materials To Order:

### Calla® 602LF

- \*Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-**009437**
- \*Case of 4 each Gallon (4 each of 3.8L) Cans-**103762**
- \*55 Gallon (208 Liter) Drum-**008936**
- \*330 Gallon (1249 Liter) Tote-**008937**
- \*Specialized forms of packaging available upon request

### Calla® 602LF Defoamer

- \*Case of 4 each Gallon (4 each of 3.8 Liter) Bottles-**010121**

Gloves	Apron	Goggles	Protective Suit	Boots	Face Mask
--------	-------	---------	-----------------	-------	-----------

Organic Vapor Cartridges	Cloth	Towel	Wipe	Parts Washer Equipment
--------------------------	-------	-------	------	------------------------



← 1 Gallon (3.8 Liter) Bottle



← Calla® 602LF Defoamer NSN: 6850-01-621-2027

Sur-Prep® 3160 NSN: 6850-01-633-9843 (16 fl oz (473 mL) Aerosol); D-5640NS NSN: 8030-01-597-6958 (16 fl oz (473 mL) Aerosol)

For application questions regarding Calla® 602LF, contact Zip-Chem® Aviation Products at (1) 408 782 2335 or zipchem@addevmaterials.com.



Part of

