Cor-Ban® 23 Enhanced Dye Instruction Manual

Procedures To Follow Prior To Applying Cor-Ban® 23 Enhanced Dye:

Always refer to the **safety data sheet (SDS)**, **technical data sheet (TDS)**, and **label** prior to applying **Cor-Ban® 23 Enhanced Dye** if you have any questions about this product.

Always wear gloves, protective clothing, and protective eyewear to prevent **Cor-Ban® 23 Enhanced Dye** from making contact with the skin and eyes.

Always wear a proper mask and ensure that the ventilation where **Cor-Ban® 23 Enhanced Dye** is being applied is adequate to prevent the inhalation of fumes especially if **Cor-Ban® 23 Enhanced Dye** is atomized.

Make sure there are no sparks, open flames, or other combustible sources in the area where **Cor-Ban® 23 Enhanced Dye** will be applied.

Have adequate lighting available to inspect areas for contamination or rework prior to applying **Cor-Ban® 23 Enhanced Dye**.

Make sure that primers are cured prior to applying **Cor-Ban® 23 Enhanced Dye**.

Make sure that any sealants that are applied in a given area are cured according to the recommendations and instructions of the manufacturer prior to applying **Cor-Ban® 23 Enhanced Dye**.

Vacuum and/or wipe surfaces as necessary to remove moisture and other excessive foreign material from surfaces that will be coated with **Cor-Ban® 23 Enhanced Dye**. Solvents that can be used for cleaning those surfaces include:

* **Sur-Prep 3167**
* **Sur-Prep 3160**
* **D-5640NS / ZC-640**

Do not use Isopropyl alcohol and acetone to wipe and clean the surface.



If the sprayed form of **Cor-Ban® 23 Enhanced Dye** shows fisheyes, separations, or anything that prevents it from being homogeneous and free of voids, then the surface is not clean and needs to be vacuumed and/or wiped again.

Cor-Ban® 23 Enhanced Dye Instruction Manual

Cor-Ban® 23 Enhanced Dye Product Information and Benefits:

Cor-Ban® 23 Enhanced Dye is a long lasting, high penetrating and water displacing corrosion inhibiting compound (CIC) that has a stronger dye than **Cor-Ban® 23** and has a very low dry film weight that is <0.3 mil (8 microns) required to surpass specification. **Cor-Ban® 23 Enhanced Dye** has a thin and detectable film and offers a fast dry time as well as inhibition. **Cor-Ban® 23 Enhanced Dye** has a low toxicity level and is free of chromates and heavy metals. **Cor-Ban® 23 Enhanced Dye** will not crack nor flake in temperatures as low as **-65˚F (-54˚C)**. **Cor-Ban® 23 Enhanced Dye** is also non-tacky film that does not sag. **Cor-Ban® 23 Undyed** can withstand salt spray for **>3000 hours**.

Masking Procedures To Follow Prior To Applying Cor-Ban® 23 Enhanced Dye:

Mask areas that will not to be coated, such as:

* Electrical Connectors
* Pins and Joints In Sliding Surface Contact
* Control Cables
* Pulley and Quadrant Cable Grooves
* Bushing and Bearings For All Types, which includes lined Teflon
* Silicone or Rubber Seals
* High Temperature Areas
* Wire Bundles
* Lubricated Surfaces (i.e Hydraulic Actuator Pistons)
* Drain Valves
* Oxygen System Components (i.e. Bottles, Pressure Metering and Indicating Equipment and Connections)



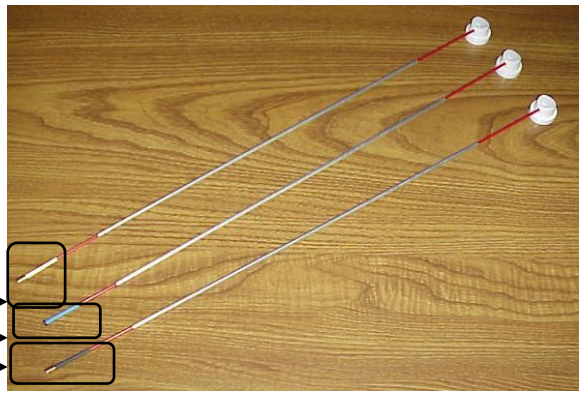
Methods For Applying Cor-Ban® 23 Enhanced Dye:

Use the following equipment for applying **Cor-Ban® 23 Enhanced Dye**.

*HVLP Guns, Airless Spray Equipment, and Other Proper Spray Equipment
*Aerosol Cans
***Formit®** Extension Wands-For use with all **Zip-Chem®** aerosols to reach difficult to access areas, such as stringer edges.
***Zip-Chem® Aerosol Trigger Sprayer** that is designed for use with any **Zip-Chem®** can

HLVP Gun





***Formit® 360˚ Spray (White Tube) Wand**
***Formit® Fan Spray Spray (Blue Tube) Wand**
***Formit® 180˚ Spray (Black Tube) Wand**

Cor-Ban® 23 Enhanced Dye Instruction Manual

Methods For Applying Cor-Ban® 23 Enhanced Dye (Continued From Page 2):

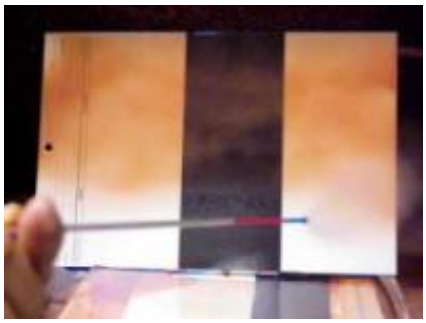
Zip-Chem® Aerosol Trigger Sprayer →



Formit® 360° Spray Demonstration Video



Formit® Fan Spray Demonstration Video



Formit® 180° Spray Demonstration Video



Please reach out to a **Zip-Chem®** application expert for tips on how to properly apply **Cor-Ban® 23 Enhanced Dye**.

1.) HVLP Spray Gun Setup

HVLP Spray Gun



A.) Determine the tip size for the gun. The recommended tip size for the gun should be **1.0 mm to 1.5 mm**.

B.) Set the **air pressure**. This is very important because **Cor-Ban® 23 Enhanced Dye** is applied **thin** so **too much pressure** will result in a **dry spray** and texture of **Cor-Ban® 23 Enhanced Dye** while **too little pressure** will result in a **poor atomization** and **orange peeling** of **Cor-Ban® 23 Enhanced Dye**.

C.) If you see texture in the spray of **Cor-Ban® 23 Enhanced Dye**, then increase the **air pressure** of your **HVLP gun**. If you see an **overspray cloud** of **Cor-Ban® 23 Enhanced Dye**, then decrease the **air pressure** slightly. The proper spray pattern for **Cor-Ban® 23 Enhanced Dye** should be a **slightly wet pass** with **no flooding or sagging** because **thinly applied products** like **Cor-Ban® 23 Enhanced Dye** can run very fast.

D.) One pattern that should be used when using the **HVLP gun** to apply **Cor-Ban® 23 Enhanced Dye** is the **fan pattern** because it uses a **full wide fan spray** which provides better consistency and leveling when applying **Cor-Ban® 23 Enhanced Dye** with the **HVLP spray guns**.

E.) The **air pressure** when the trigger is pulled for the gun should be **20–30 PSI** even though most guns specify **10 PSI** at the **air cap**.

Cor-Ban® 23 Enhanced Dye Instruction Manual

Methods For Applying Cor-Ban® 23 Enhanced Dye (Continued From Page 3):

1.) HVLP Spray Gun Setup (Continued From Page 3)

Airverter HVLP Spray Gun



F.) Always set the pressure with the **trigger fully pulled** because the **pressure** drops **under flow**.

G.) Close off the **air** and **fluid adjustment knobs**.

H.) Slowly open the **air adjustment knob** with the **trigger** pulled.

I.) Open the **fluid adjustment knob** slowly until you see a **fine mist** from the **air cap**.

J.) Continue to fine tune the settings until the desired spray pattern is achieved.



2.) Air Assisted Spray Gun Setup

A.) Determine the tip size for the gun. The recommended tip size for the gun should be **1.0 mm to 1.5 mm**.

B.) For **pressure settings**, use the **lowest pressure** possible so that **Cor-Ban® 23 Enhanced Dye** can be spray applied as a **clean fan** with the width of the spray being shaped like **a fan**.

C.) Slowly increase the **pressure** to the gun until the **fan spray pattern** of **Cor-Ban® 23 Enhanced Dye** is fully developed and even and there are no **fingers** or **tails** on the edges of the spray equipment. If you hear a **harsh hissing noise** or see **fogging** in the spraying of the **Cor-Ban® 23 Enhanced Dye**, then the **pressure** of the **air assisted spray gun** is **too high**. None of these observations should occur because **thin materials** like **Cor-Ban® 23 Enhanced Dye atomize** very easily.

D.) Set the **pump ratio** of the equipment to a range of 6**0:1 to 30:1**.

E.) Setup the following parts for the **airless spray equipment** below.
***Displacement Pump With A Positive Piston Type**
***Stainless Steel Filter With A High Pressure With 200-300 mesh element**

F.) Maintain your distance of the gun from the surface as the distances between **air assisted spray guns** and other spray methods can vary. A good distance to follow for **air assisted spray guns** is about **12" or more**. If you spray apply **Cor-Ban® 23 Enhanced Dye** at a distance closer than **12"**, then there will be a heavy buildup of **Cor-Ban® 23 Enhanced Dye**, tiger stripping of material from the surface where the **Cor-Ban® 23 Enhanced Dye** was applied, and a variation in the gloss of the **Cor-Ban® 23 Enhanced Dye**.

G.) Consider the passing speed of **Cor-Ban® 23 Enhanced Dye** because the output of **Cor-Ban® 23 Enhanced Dye** from **air assisted spray guns** can vary between other spray methods. Therefore, you may need to move faster or slower than other spray methods, such as **HVLP guns**.

H.) The **Cor-Ban® 23 Enhanced Dye** should be spray applied as a **smooth continual pass** with a **50% overlap**.

Cor-Ban® 23 Enhanced Dye Instruction Manual

Methods For Applying Cor-Ban® 23 Enhanced Dye (Continued From Page 4):

3.) Airless Spray Setup

Airless Spray Equipment



A.) Determine the tip size for the gun. The recommended tip size for the gun should be **1.0 mm to 1.5 mm**.

B.) For **pressure settings**, use the **lowest pressure** possible so that **Cor-Ban® 23 Enhanced Dye** can be spray applied as a **clean fan** with the width of the spray being shaped like **a fan**. The setup of **airless spray equipment** varies based on the size and type of gun that is being used but a good starting point for the **pressure** of the **airless spray gun** should be around **900-1200 PSI**.

C.) Slowly increase the **pressure** to the gun until the **fan spray** pattern of **Cor-Ban® 23 Enhanced Dye** is fully developed and even and there are no **fingers** or **tails** on the edges of the spray equipment. If you hear a **harsh hissing noise** or see **fogging** in the spraying of the **Cor-Ban® 23 Enhanced Dye**, then the **pressure** of the **airless spray gun** is **too high**. None of these observations should occur because thin materials like **Cor-Ban® 23 Enhanced Dye** atomize very easily.

D.) Set the **pump ratio** of the equipment to a range of 6**0:1 to 30:1**.

E.) Setup the following parts for the **airless spray equipment** below.
***Displacement Pump With A Positive Piston Type**
***Stainless Steel Filter With A High Pressure With 200-300 mesh element**

F.) Maintain your distance of the gun from the surface as the distances between **airless spray guns** and other spray methods can vary. A good distance to follow for **airless spray guns** is about **12" or more**. If you spray apply **Cor-Ban® 23 Enhanced Dye** at a distance closer than **12"**, then there will be a heavy buildup of **Cor-Ban® 23 Enhanced Dye**, tiger stripping of material from the surface where the **Cor-Ban® 23 Enhanced Dye** was applied, and a variation in the gloss of the **Cor-Ban® 23 Enhanced Dye**.

G.) Consider the passing speed of **Cor-Ban® 23 Enhanced Dye** because the output of **Cor-Ban® 23 Enhanced Dye** from **airless spray guns** can vary between other spray methods. Therefore, you may need to move faster or slower than other spray methods, such as **HVLP guns**.

H.) The **Cor-Ban® 23 Enhanced Dye** should be spray applied as a **smooth continual pass** with a **50% overlap**.



4.) Cor-Ban® 23 Enhanced Dye 5 Gallon (18.9 Liter) Cart Sprayer Setup

A.) Determine the tip size for the gun. The recommended tip size for the gun should be **1.0 mm to 1.5 mm**.

B.) For **pressure settings**, use the **lowest pressure** possible so that **Cor-Ban® 23 Enhanced Dye** can be spray applied as a **clean fan** with the width of the spray being shaped like **a fan**.

C.) Slowly increase the **pressure** to the gun until the **fan spray** pattern of **Cor-Ban® 23 Enhanced Dye** is fully developed and even and there are no **fingers** or **tails** on the edges of the spray equipment. If you hear a **harsh hissing noise** or see **fogging** in the spraying of the **Cor-Ban® 23 Enhanced Dye**, then the **pressure** of the **5 Gallon (18.9 Liter) Cart Sprayer** is **too high**. None of these observations should occur because thin materials like **Cor-Ban® 23 Enhanced Dye** atomize very easily.

D.) Set the **pump ratio** of the equipment to a range of 6**0:1 to 30:1**.

Cor-Ban® 23 Enhanced Dye Instruction Manual

Methods For Applying Cor-Ban® 23 Enhanced Dye (Continued From Page 5):

4.) Cor-Ban® 23 Enhanced Dye 5 Gallon (18.9 Liter) Cart Sprayer Setup (Continued From Page 5)

E.) Setup the following parts for the **5 Gallon (18.9 Liter) Cart Sprayer** below.
***Displacement Pump With A Positive Piston Type**
***Stainless Steel Filter With A High Pressure With 200-300 mesh element**

F.) Maintain your distance of the gun from the surface as the distances between **5 Gallon (18.9 Liter) Cart Sprayer** and other spray methods can vary. A good distance to follow for **5 Gallon (18.9 Liter) Cart Sprayers** is about **12" or more**. If you spray apply **Cor-Ban® 23 Enhanced Dye** at a distance closer than **12"**, then there will be a heavy buildup of **Cor-Ban® 23 Enhanced Dye**, tiger stripping of material from the surface where the **Cor-Ban® 23 Enhanced Dye** was applied, and a variation in the output of **Cor-Ban® 23 Enhanced Dye**.

G.) Consider the passing speed of **Cor-Ban® 23 Enhanced Dye** because the output of **Cor-Ban® 23 Enhanced Dye** from **5 Gallon (18.9 Liter) Cart Sprayers** can vary between other spray methods. Therefore, you may need to move faster or slower than other spray methods, such as **HVLP guns**.

H.) The **Cor-Ban® 23 Enhanced Dye** should be spray applied as a **smooth continual pass** with a **50% overlap**.

5.) Electro-Static Spray Gun Setup

Electro-Static Spray Gun



A.) Minimize the flow of **Cor-Ban® 23 Enhanced Dye** for the required **coating speed** and **film thickness**.

B.) Minimizing the target distance of spraying **Cor-Ban® 23 Enhanced Dye**.

C.) Ensure that the **Cor-Ban® 23 Enhanced Dye** to be sprayed has a very high **resistivity** of at least **>1 mega-ohm**.

D.) Attach charging unit to the gun and object to be sprayed with **Cor-Ban® 23 Enhanced Dye**.

E.) Gradually increase in-line **air pressure** so that the spray provides proper **Cor-Ban® 23 Enhanced Dye** build at the required **coating speed** and ensure that the pressure does not exceed **100 psi**.

F.) Fluid pressure is typically **400-800 psi** so make sure it is set to that **psi range**.

G.) Turn on **charging unit** and begin spraying **Cor-Ban® 23 Enhanced Dye**.

Areas Where Cor-Ban® 23 Enhanced Dye Should Be Applied:

Cor-Ban® 23 Enhanced Dye should be applied on high profile aircraft substrates, center wing sections, pressure decks, wheel wells, and upper edge floor beams.





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Cor-Ban® 23 Enhanced Dye Instruction Manual

Tips For Applying Cor-Ban® 23 Enhanced Dye:

Cor-Ban® 23 Enhanced Dye is a non-decorative coating with a very light amber appearance. Focus the application process of **Cor-Ban® 23 Enhanced Dye** on all faying surfaces to ensure joint penetration. Once **Cor-Ban® 23 Enhanced Dye** has been focused on faying surfaces, then coat the entire area before moving on to the next section. Inspect the surface for proper coating under stringers, formers, and other structures that are not in the line of sight.





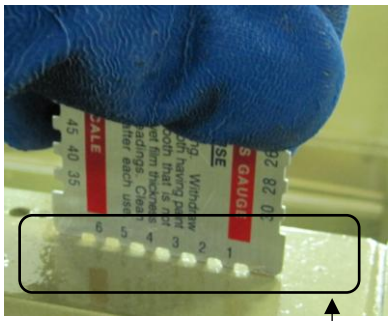


The applied **Cor-Ban® 23 Enhanced Dye** coating should be continuous and free of voids. Runs drips, sags, etc, are allowed provided that the drain holes and cross drains for where **Cor-Ban® 23 Enhanced Dye** should drain out of are not blocked. If the drain holes or cross drains become blocked, then wipe up the excess **Cor-Ban® 23 Enhanced Dye** using clean, dry gauze or rags. The **Cor-Ban® 23 Enhanced Dye** material will exhibit slight sags or wavy material lines on inclined surfaces in some situations. Immediate attention with a paint brush, however, will eliminate thick runs and sags. Extremely thick areas or puddles need to be wiped up quickly using solvents that are listed in the **removal instructions**.

Thickness For Cor-Ban® 23 Enhanced Dye Including Tips For Measuring That Thickness:

The application thickness of **Cor-Ban® 23 Enhanced Dye** should be approximately **0.50 mils (13 microns) dry**. For measuring the **wet film thickness** of **Cor-Ban® 23 Enhanced Dye**, use protection for your hand so that you can push **Zip-Chem®** 's **Wet Film Thickness Gauge** as shown below into the **Cor-Ban® 23 Enhanced Dye** material via hand after the **Cor-Ban® 23 Enhanced Dye** has been allowed to flow for a **few minutes**.





The **thickness** of the **Cor-Ban® 23 Enhanced Dye** can be determined by the **visible tracks** in the **wet film** that are left by the **gauge fingers** of the **Wet Film Thickness Gauge** as shown in the picture to the right of the **Wet Film Thickness Gauge** image. The **dry film thickness** of **Cor-Ban® 23 Enhanced Dye** may be verified using **paint thickness instruments**.

Cor-Ban® 23 Enhanced Dye Instruction Manual

Tips For Drying Cor-Ban® 23 Enhanced Dye:

Cor-Ban® 23 Enhanced Dye typically will dry to a hard, tack free film in **45 minutes** to **2 hours**. These dry times should be accurate provided that adequate ventilation was utilized and that the **Cor-Ban® 23 Enhanced Dye** material was applied within the **thickness range** that was called out in the **Thickness For Cor-Ban® 23 Enhanced Dye Including Tips For Measuring That Thickness** section. The speed at which **Cor-Ban® 23 Enhanced Dye dries** and **cures** at is also influenced by temperature and humidity.

In some areas of application, the **Cor-Ban® 23 Enhanced Dye** coating should be cured sufficiently to prevent it from being transferred if it comes into contact with products and surfaces, such as insulation blankets.

Temperature For Applying Cor-Ban® 23 Enhanced Dye:

Cor-Ban® 23 Enhanced Dye should be applied at a temperature between **40°F and 100°F (4°C and 38°C)**.

Removing Cor-Ban® 23 Enhanced Dye:

Cor-Ban® 23 Enhanced Dye can be removed with an aliphatic naphtha based wipe solvent or its equivalents.
Cor-Ban® 23 Enhanced Dye can also be removed with corrosion preventive compound/corrosion inhibiting compound removers, such as **Sur-Prep® 3160**, **Sur-Prep® 3167**, **D-5640NS/ZC-640**, and **Zip-Strip™ 125M**.

Cured **Cor-Ban® 23 Enhanced Dye** can be removed with **Sur-Prep® 3160**, **Sur-Prep® 3167**, and **Zip-Strip™ 125M**.
See next pages for a demonstration of cured **Cor-Ban® 23 Enhanced Dye** being removed with one of these CIC removers below.





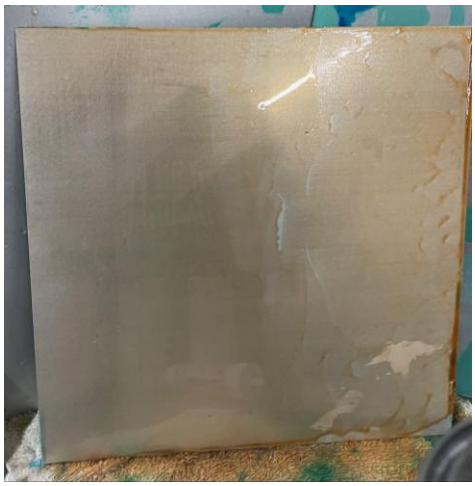
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Cor-Ban® 23 Enhanced Dye Instruction Manual

Removing Cured Cor-Ban® 23 Enhanced Dye:

Steps for removing cured Cor-Ban® 23 Enhanced Dye using Sur-Prep® 3160, Sur-Prep® 3167, or D-5640NS/ZC-640

1.) Identify the area that needs removal of the **Cor-Ban® 23 Enhanced Dye**.



2.) Spray the solvent, such as the **Sur-Prep® 3160**, **Sur-Prep® 3167**, **Sur-Prep® 3167,** or **D-5640NS/ZC-640** .



3.) Soak a rag with the solvent mentioned above.



4.) Wipe the area that was treated with the solvent with the rag that was soaked with the solvent.



5.) Continue wiping until the area is clean

Cor-Ban® 23 Enhanced Dye Instruction Manual

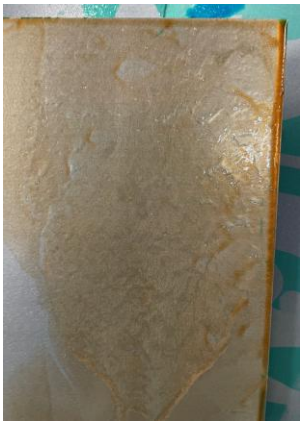
Removing Cured Cor-Ban® 23 Enhanced Dye (Continued From Page 9):

Removing Cor-Ban® 23 Enhanced Dye using Zip-Strip™ 125M

1.) Identify the area that needs the **Cor-Ban® 23 Enhanced Dye** to to be removed from.



2.) Spray the area with **Zip-Strip™ 125M**



3.) Allow **Zip-Strip™ 125M** to dwell on the area for **15 minutes or longer** depending on the tenacity of the CIC film.



4.) Rinse the area with water or take a water soaked rag and wipe up the area until it is clean.





Cor-Ban® 23 Enhanced Dye Instruction Manual

Tips For Drying Cor-Ban® 23 Enhanced Dye:

Cor-Ban® 23 Enhanced Dye typically will dry to a **hard, tack free film** in **45 minutes** to **2 hours**. These dry times should be accurate provided that adequate ventilation was utilized and that the **Cor-Ban® 23 Enhanced Dye** material was applied within the **thickness range** that was called out in the **Thickness For Cor-Ban® 23 Enhanced Dye Including Tips For Measuring That Thickness** section. The speed at which **Cor-Ban® 23 Enhanced Dye dries** and **cures** at is also influenced by temperature and humidity.

In some areas of application, the **Cor-Ban® 23 Enhanced Dye** coating should be cured sufficiently to prevent it from being transferred if it comes into contact with products and surfaces, such as insulation blankets.

Cor-Ban® 23 Enhanced Dye Product Packaging Pictures, Zip-Chem® Product Packaging Part Numbers, and Other Materials To Purchase :

Cor-Ban® 23 Enhanced Dye
*Case of 16 fl oz (473 mL) Aerosols-**011321**
*5 Gallon (18.9 Liter) Pail-**011209**
*Specialized forms of packaging available upon request

Wet Film Thickness Gauge
***100266**

Sur-Prep® 3160
*Case of 12 of 16 fl oz (473 mL) Aerosols-**010938**
*Case of 4 each Gallon (4 each of 3.8L) Cans-**008578**
*5 Gallon (18.9 Liter) Pails-**008579**
*55 Gallon (208 Liter) Drum-**008580**
*Case of 6 Canisters of Towelettes-**100026**
*Case of 100 Individual Towelettes-**011844**
*Specialized forms of packaging available upon request

Zip-Strip™ 125M
*Case of 12 of 16 fl oz (473 mL) Aerosols-**102614**
*Case of 4 each Gallon (4 each of 3.8L) Cans-**102608**
*5 Gallon (18.9 Liter) Pails-**102609**
*55 Gallon (208 Liter) Drum-**102610**
*Specialized forms of packaging available upon request

Sur-Prep® 3167
*Case of 12 of 16 fl oz (473 mL) Aerosols-**103765**
*Case of 4 each Gallon (4 each of 3.8L) Cans-**103762**
*5 Gallon (18.9 Liter) Pails-**103763**
*55 Gallon (208 Liter) Drum-**103764**
*Specialized forms of packaging available upon request

D-5640NS/ZC-640
*Case of 12 of 16 fl oz (473 mL) Aerosols **(D-5640NS)-002070**
*Case of 4 each Gallon (4 each of 3.8L) Cans **(ZC-640)-009430**
*5 Gallon (18.9 Liter) Pails **(ZC-640)-002155**
*55 Gallon (208 Liter) Drum **(ZC-640)-008181**
*Special forms of packaging available upon request **(ZC-640)**

Cor-Ban® 23
*Case of 12 of 16 fl oz (473 mL) Aerosols-**008017**
*Case of 12 each Quart (946 mL)-**010097**
*Case of 4 each Gallon (4 each of 3.8 Liter) Cans-**009401**
*5 Gallon (18.9 Liter) Pail-**008015**
*55 Gallon (208 Liter) Drum-**008016**
*Specialized forms of packaging available upon request

Formit® Wands (12 Assemblies Per Package)
***Formit®-18-Fan-006224**
***Formit®-18-180-006226**
***Formit®-18-360-006227**
***Formit®-18-STD-FOG-008352**
***Formit®-18-90-FOG-008353**
***Formit®-29-360-101321**
***Formit®-36-360-009131**
***Formit®-48-360** with metal sleeve-**009132**
***Formit®-48-360** without metal sleeve-**100424**
***Formit®-48-Fan-008460**
***Formit®** Sample Pack (3 each of **Formit®-18-Fan**, **Formit®-18-180**, **Formit®-18-360**, **Formit®-18-STD-FOG-100107**)

Zip-Chem® Aerosol Trigger Sprayer
***010040**

Spray Equipment | Vacuum

Paint Thickness Instruments

Tin Foil | Masking Tape | Gloves | Protective Clothing | Proper Mask | Goggles | Curing Equipment

Ventilation Equipment | Rags, Towels, Cloths, and Other Proper Wiping Devices | Lighting Equipment

Spill Containment Vessels and other proper devices for collecting material spills and overruns

Aliphatic naphtha based wipe solvents or equivalents | Proper Brush

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Cor-Ban® 23 Enhanced Dye Instruction Manual

Cor-Ban® 23 Enhanced Dye Product Packaging Pictures, Zip-Chem® Product Packaging Part Numbers, and Other Materials To Purchase (Continued From Page 11):



*__Cor-Ban® 23__ Enhanced Dye
16 fl oz (473 mL) Aerosol Can

Formit® NSN's: 4730-01-612-9914, 4730-01-661-8773 (**Formit®-18-Fan**); 6850-01-492-2942 (**Formit®-18-360**); 4730-01-632-0156 (**Formit®-18-STD-FOG**); 1560-01-658-8943 (with metal sleeve) (**Formit®-48-360**); 4730-01-659-5461 (without metal sleeve) (**Formit®-48-360**); 4730-01-632-0157 (**Formit®-48-Fan**)

Sur-Prep® 3160 NSN: 6850-01-633-9843 (16 fl oz (473 mL) Aerosol)

D-5640NS NSN: 8030-01-597-6958 (16 fl oz (473 mL) Aerosol)

Zip-Strip™ 125M NSN's: 6850-01-695-8514 (5 Gallon (18.9 Liter) Pail), 6850-01-707-8887 (16 fl. oz (473 mL) Aerosol)

For application questions regarding **Cor-Ban® 23 Enhanced Dye**, contact **Zip-Chem® Aviation Products** at **(1) 408 782 2335** or **zipchem@addevmaterials.com**.

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